

BOOTH-ARONS RACING ENTERPRISES

LABOR PRICES

COMPLETE ENGINES

We stock a complete inventory of stock and Hi Performance Engines - ask for prices.

ENGINES PARTS

We stock a complete line of all engines parts at wholesale prices. Pistons, Rings, Bearings, Gaskets, Cams, Lifters, Oil Pumps, etc.

DISASSEMBLY

<input type="checkbox"/> Short Block	\$100.00
<input type="checkbox"/> Long Block	\$200.00
<input type="checkbox"/> Inspect and Clean Short Block	\$100.00
<input type="checkbox"/> Inspect and Clean Long Block	\$200.00
<input type="checkbox"/> Complete	\$300.00
<input type="checkbox"/> Inspect and Clean Complete	\$300.00

ASSEMBLY

<input type="checkbox"/> Short Block	\$200.00
<input type="checkbox"/> Long Block	\$400.00
<input type="checkbox"/> Complete	\$800.00

BALANCING

<input type="checkbox"/> V8 Assembly *	\$300.00
<input type="checkbox"/> Pressure Plate (clutch)	\$50.00
<input type="checkbox"/> Flywheel	\$50.00
<input type="checkbox"/> Balancer	\$25.00
<input type="checkbox"/> Crankshaft	\$200.00
<input type="checkbox"/> Pistons (in sets) SET	\$50.00
<input type="checkbox"/> 1 Piston	\$10.00
<input type="checkbox"/> Rods (in sets) SET	\$50.00
<input type="checkbox"/> 1 Rod	\$15.00
<input type="checkbox"/> Mallory Per Slug	\$50.00

BLOCKS

BORING AND HONING

<input type="checkbox"/> Bore and finish hone up to .030 oversize	V8 \$175.00
	6 Cyl. \$150.00
	4 Cyl. \$125.00
<input type="checkbox"/> With Moly Rings add	\$50.00
<input type="checkbox"/> For additional .030 oversize	ADD \$75.00
<input type="checkbox"/> Stress plate honing	ADD \$100.00
<input type="checkbox"/> Mike and fit each piston to cylinders	ADD \$75.00
<input type="checkbox"/> Clean up hone	\$75.00

SURFACING

<input type="checkbox"/> Clean up	\$100.00
<input type="checkbox"/> To specifications - (Customer specs.)	ADD \$50.00
<input type="checkbox"/> Paralleled & Even & to Specs.	\$200.00
<input type="checkbox"/> Cut top of block	\$75.00

MISCELLANEOUS

<input type="checkbox"/> Heli Coil Head Bolt Holes	Ea. \$35.00
<input type="checkbox"/> R&R Cam Bearings	\$75.00
<input type="checkbox"/> R&R All Plugs	\$75.00
<input type="checkbox"/> Wash Block for Assembly	\$50.00
<input type="checkbox"/> Bake Block	\$75.00
<input type="checkbox"/> Shot Blast Block	\$75.00
<input type="checkbox"/> Hot Tank	\$75.00
<input type="checkbox"/> Notch block for crank or rod clearance	\$150.00
<input type="checkbox"/> Sleeve cylinder Plus Sleeve	\$150.00
<input type="checkbox"/> Align hone mains	\$200.00
<input type="checkbox"/> End Gap Rings	\$100.00

CRANK SHAFTS

<input type="checkbox"/> Magnflux	\$75.00
<input type="checkbox"/> Grind	\$110.00
<input type="checkbox"/> Cross Drill Mains	\$100.00
<input type="checkbox"/> Tuffride	\$200.00
<input type="checkbox"/> Mike and Record	\$35.00
<input type="checkbox"/> Polish	\$50.00
<input type="checkbox"/> Weld 1 Journal	\$50.00
<input type="checkbox"/> Hot Tank	\$35.00
<input type="checkbox"/> Machine for Mallory	Per Slug \$50.00

RODS

<input type="checkbox"/> Recondition - in sets	8 cyl. \$150.00
<input type="checkbox"/> Recondition - 1 only	\$50.00
<input type="checkbox"/> Float (steel)	8 cyl. \$100.00
<input type="checkbox"/> Press Fit - in sets 8 cyl.	On \$40.00
	Off \$24.00
<input type="checkbox"/> Press Fit - 1 Only	On \$10.00
	Off \$5.00
<input type="checkbox"/> Replace Bolts	SET \$50.00
<input type="checkbox"/> Fit for Oversized Pin - each	Ea. \$20.00
<input type="checkbox"/> Fit for Oversized Pins (set)	SET \$75.00

PISTONS AND PINS

<input type="checkbox"/> Notch Intakes, 8 cyl.	SET \$125.00
<input type="checkbox"/> Notch Exhaust, 8 cyl.	SET \$125.00
<input type="checkbox"/> Cut Domes - each	\$25.00
<input type="checkbox"/> Clean in sets	SET \$75.00
<input type="checkbox"/> Install Rings in sets	SET \$35.00
<input type="checkbox"/> Fit for Oversize Pins - each	Ea. \$20.00
<input type="checkbox"/> Fit for Oversized Pins (set)	SET \$75.00

HEADS

VALVE JOBS

<input type="checkbox"/> Regular, 4-6-8 Cyl.	\$150.00
<input type="checkbox"/> Competition	\$250.00
<input type="checkbox"/> Single Overhead Cam, 4cyl.	\$250.00
<input type="checkbox"/> Dual Overhead Cam, 4cyl.	\$375.00

SURFACING

<input type="checkbox"/> V8 Heads* Pair	Clean up \$100.00
<input type="checkbox"/> V8 Heads (intake side)*	Clean up \$100.00
<input type="checkbox"/> 4 and 6 Cyl. Heads	Clean up \$60.00
*Add \$10.00 per .010 per side over clean up	

MISCELLANEOUS

<input type="checkbox"/> Knurl Guides	\$50.00
<input type="checkbox"/> Install Valve Guides, V8 Pair**	\$150.00
<input type="checkbox"/> Install Bronze Guides, V8 Pair**	\$200.00
<input type="checkbox"/> Install Valve Guide	Ea. \$50.00
<input type="checkbox"/> Cut Pockets for Oversize Valves (Done when larger valves are installed)	Ea. \$15.00
<input type="checkbox"/> Cut for PC Seals	\$45.00
<input type="checkbox"/> Cut for Large Springs	\$100.00
<input type="checkbox"/> Hot Tank	Ea. \$35.00
<input type="checkbox"/> Shim Valve Springs (To camshaft specifications)	\$50.00
<input type="checkbox"/> Screw in Studs - labor	\$200.00
<input type="checkbox"/> Install Hard Exhaust Seats V8 Heads, Pair **	\$175.00
<input type="checkbox"/> Pressure Check Each	\$75.00
<input type="checkbox"/> Bake Head	Ea. \$35.00
<input type="checkbox"/> Blast Head	Ea. \$35.00

LABOR PRICES

PORTING AND POLISHING

<input type="checkbox"/> Intake Complete	\$375.00
<input type="checkbox"/> Intake (match end of port and under valve)	\$200.00
<input type="checkbox"/> Exhaust Complete	\$375.00
<input type="checkbox"/> Exhaust (match end of port and under valve)	\$200.00
<input type="checkbox"/> Chambers	\$200.00
<input type="checkbox"/> Complete Port and Polish	\$950.00
<input type="checkbox"/> Match Intake Ports on Manifold	\$200.00
<input type="checkbox"/> Under Valves Only Intake & Exhaust	\$275.00

MISCELLANEOUS

<input type="checkbox"/> Degree Camshaft	\$75.00
<input type="checkbox"/> Hone Balancer (for easier fit)	\$50.00
<input type="checkbox"/> Surface Intake Manifold Sides	\$100.00

PRINTED PRICES

These are base quotes for most jobs. Some prices may be higher depending on application, extraordinary conditions and special parts. Please phone for prices quotes that are not listed.

* Excessive out of balance may cost more.
** Plus Parts.

Prices Subject To Change Without Notice

COMPLETE LINE OF HI-PERFORMANCE PARTS AND ACCESSORIES

COMPLETE LINE OF ENGINE PARTS

Normal turn around time on
machine work 3-4 weeks

Expedite Service
on machine work

5 working days
add an additional 50%

10 working days
add an additional 25%

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